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## Investigated the effect of crystallization temperature on the formation of form II of paracetamol (Orthorhombic)

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**Summary:** Paracetamol form II (PARII, orthorhombic) was prepared from PAR form I (PARI, monoclinic) by melt crystallization method using tempering operation between two slides. From the FT - IR and Raman spectrums of sample and products, we found that four products PARII are  $(50 - 90^{\circ}\text{C})$ ,  $(50 - 95^{\circ}\text{C})$ ,  $(55 - 90^{\circ}\text{C})$  and  $(55 - 95^{\circ}\text{C})$ . Temperature range suitable for the type II form of paracetamol is  $50^{\circ}\text{C} \le t_1 \le 55^{\circ}\text{C}$ ,  $90^{\circ}\text{C} \le t_2 \le 95^{\circ}\text{C}$ . Finally, the XRD spectra was used to calculate some primary parameter of PARI and PARII.